

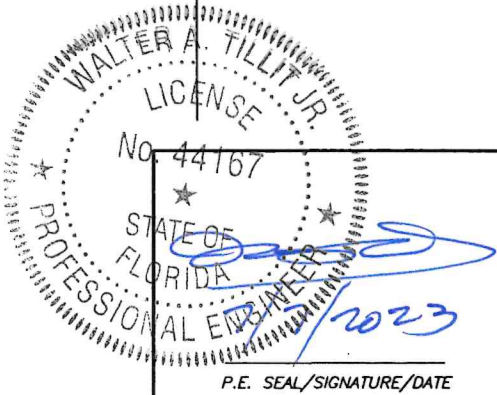
GENERAL NOTES:

1. HINGED AND FOLDING BAHAMA SHUTTERS SHOWN ON THIS PRODUCT EVALUATION DOCUMENT (P.E.D.) HAVE BEEN VERIFIED FOR COMPLIANCE IN ACCORDANCE WITH THE 2023 (8th EDITION) OF THE FLORIDA BUILDING CODE.
HINGED AND FOLDING BAHAMA SHUTTERS SHALL NOT BE INSTALLED AT HIGH VELOCITY HURRICANE ZONES. (MIAMI DADE/ BROWARD COUNTY), NOR SHALL BE INSTALLED WITHIN WIND-BORNE DEBRIS REGIONS AS DEFINED BY THE FLORIDA BUILDING CODE.
- DESIGN WIND LOADS SHALL BE DETERMINED AS PER SECTION 1609 OF THE ABOVE MENTIONED CODE, FOR A BASIC WIND SPEED REQUIRED BY THE JURISDICTION WHERE SHUTTER WILL BE INSTALLED.
USING ASCE 7-22 AND SHALL NOT EXCEED THE MAXIMUM (A.S.D.) DESIGN PRESSURE RATINGS INDICATED ON SHEET 7 OF 7.
- IN ORDER TO VERIFY THE ABOVE CONDITION, ULTIMATE DESIGN WIND LOADS DETERMINED PER ASCE 7-22 SHALL BE FIRST REDUCED TO A.S.D. DESIGN WIND LOADS BY MULTIPLYING THEM BY 0.6 IN ORDER TO COMPARE THESE W/MAX. (A.S.D) DESIGN PRESSURE RATINGS INDICATED ON SHEET 7 OF 7
- IN ORDER TO VERIFY THAT ANCHORS ON THIS P.E.D., AS TESTED, WERE NOT OVERSTRESSED, A 33% INCREASE IN ALLOWABLE STRESS FOR WIND LOADS WAS NOT USED IN THEIR ANALYSIS. HOWEVER, FOR FASTENING INTO WOOD, A 1.60 WIND LOAD DURATION FACTOR WAS USED TO CALCULATE SCREWS SPACING, PER NDS 2018.
- HINGED AND FOLDING BAHAMA SHUTTER'S ADEQUACY FOR WIND LOAD RESISTANCE HAS BEEN VERIFIED IN ACCORDANCE WITH SECTION 1609.1.2 OF THE ABOVE MENTIONED CODE AS PER PROTOCOL TAS-202 (ASTM E-330 STANDARD), PER FTL REPORTS 5221 (HINGED BAHAMA) AND 5256 (FOLDING BAHAMA), RESPECTIVELY.
2. ALL ALUMINUM EXTRUSIONS SHALL BE ALUMINUM ASSOCIATION 6063-T6 ALLOY AND TEMPER, WITH $F_y = 25.0$ ksi MINIMUM (UNLESS OTHERWISE NOTED). ALL ALUMINUM EXTRUSIONS IN CONTACT WITH DISSIMILAR MATERIALS SHALL COMPLY WITH SECTION III-6 OF THE 2020 ALUMINUM DESIGN MANUAL.
3. ALL ALUMINUM SHEET METAL PROFILES SHALL BE 3004-H36 ALLOY.
4. ALL SCREWS TO BE STAINLESS STEEL 304 OR 316 AISI SERIES AND SHALL COMPLY W/ FLORIDA BUILDING CODE SECTION 2411.3.3.4.
5. ALL BOLTS TO BE AISI 304 SERIES STAINLESS STEEL.
6. ANCHORS TO WALL SHALL BE AS FOLLOWS: (UNLESS OTHERWISE NOTED)
- (A) TO EXISTING POURED CONCRETE: (Min. $f'_c=3000$ p.s.i.)
- 1/4" $\varnothing$ TAPCON OR ULTRATACON ANCHORS AS MANUFACTURED BY I.T.W. BUILDEX OR DE WALT INC.
 - 1/4" $\varnothing$ x 7/8" CALK-IN ANCHORS AS MANUFACTURED BY DEWALT, INC.
 - 1/4" $\varnothing$ MALE PANEL MATES, AS MANUFACTURED BY ELCO CONSTRUCTION PRODUCTS.
- NOTES:
- A.1) MINIMUM EMBEDMENT OF TAPCON AND ULTRACON ANCHORS AND INTO POURED CONCRETE IS 1 3/4" AND 2" FOR PANEL MATES.
- A.2) CALK-IN ANCHORS SHALL BE ENTIRELY EMBEDDED INTO THE POURED CONCRETE. NO EMBEDMENT INTO STUCCO SHALL BE PERMITTED.
1/4" $\varnothing$ -20 SCREWS USED SHALL BE 1 1/2" LONG MINIMUM SHOULD STUCCO EXIST AND 1" MINIMUM FOR WALLS WITH NO STUCCO.
- A.3) IN CASE THAT PRECAST STONE, PRECAST CONCRETE PANELS, OR ANY FINISH MATERIAL BE FOUND ON THE EXISTING WALL, ANCHORS SHALL BE LONG ENOUGH TO REACH THE MAIN STRUCTURE BEHIND SUCH MATERIAL. ANCHORAGE SHALL BE AS INDICATED ON NOTES A.1) & A.2) ABOVE.
- (B) TO EXISTING CONCRETE BLOCK WALL:
- 1/4" $\varnothing$ TAPCON OR ULTRACON ANCHORS AS MANUFACTURED BY I.T.W. BUILDEX OR ELCO CONSTRUCTION PRODUCTS.
 - 1/4" $\varnothing$ x 7/8" CALK-IN ANCHORS AS MANUFACTURED BY DEWALT, INC.
 - 1/4" $\varnothing$ MALE PANEL MATES, AS MANUFACTURED BY ELCO CONSTRUCTION PRODUCTS.

NOTES:

- B.1) MINIMUM EMBEDMENT OF TAPCON OR ULTRACON ANCHORS AND MALE PANEL MATES INTO THE CONCRETE BLOCK UNIT SHALL BE 1 1/4".
- B.2) CALK-IN ANCHORS SHALL BE ENTIRELY EMBEDDED INTO THE CONCRETE BLOCK UNIT. NO EMBEDMENT INTO STUCCO SHALL BE PERMITTED. 1/4" $\varnothing$ -20 SCREWS USED SHALL BE 1 1/2" LONG MINIMUM SHOULD STUCCO EXIST AND 1" MINIMUM FOR WALLS WITH NO STUCCO.
- B.3) IN CASE THAT PRECAST STONE OR PRECAST CONCRETE PANELS OR ANY FINISH MATERIAL BE FOUND ON THE EXISTING WALL, ANCHORS SHALL BE LONG ENOUGH TO REACH THE MAIN STRUCTURE BEHIND SUCH MATERIAL. ANCHORAGE SHALL BE AS INDICATED ON NOTES B.1) & B.2) ABOVE.
- (C). TO EXISTING WOOD FRAME BUILDING: SHALL BE AS INDICATED ON SHEET 6 OF 7.
- (D) ANCHORS SHALL BE INSTALLED FOLLOWING ALL OF THE RECOMMENDATIONS AND SPECIFICATIONS OF THE ANCHOR'S MANUFACTURER.
7. EACH SHUTTER SHALL HAVE A LEGIBLE AND READILY VISIBLE MARKING INSTRUCTING OWNER OR TENANT TO SECURE SHUTTER WITH HEAD & SILL BRACKETS DURING PERIODS OF HURRICANE WARNINGS.
8. IT SHALL BE THE RESPONSIBILITY OF THE CONTRACTOR TO VERIFY THE SOUNDNESS OF THE STRUCTURE WHERE SHUTTER IS TO BE ATTACHED TO INSURE PROPER ANCHORAGE. CONTRACTOR TO SEAL/CAULK ALL SHUTTER COMPONENT EDGES WHICH REMAIN IN CONTINUOUS CONTACT WITH THE BUILDING TO PREVENT WIND/RAIN INTRUSION.
9. HINGED AND FOLDING BAHAMA SHUTTER'S INSTALLATION SHALL COMPLY WITH SPECS INDICATED IN THIS DRAWING PLUS ANY BUILDING AND ZONING REGULATIONS PROVIDED BY THE JURISDICTION WHERE PERMIT IS APPLIED TO.
10. OWNER TO BE RESPONSIBLE FOR PROVIDING A SUITABLE PLATFORM OR BALCONY WHEN SECURING UNIT DURING HURRICANE WARNINGS.
11. SHUTTER MANUFACTURER'S LABEL SHALL BE LOCATED ON A READILY VISIBLE LOCATION AT PANEL IN ACCORDANCE WITH SECTION 1709.9.1 OF FLORIDA BUILDING CODE. ONE LABEL SHALL BE PLACED FOR EVERY OPENING. LABELING TO COMPLY WITH SECTION 1709.9.2 OF THE FLORIDA BUILDING CODE.
12. (a) THIS PRODUCT EVALUATION DOCUMENT (P.E.D.) PREPARED BY THIS ENGINEER IS GENERIC AND DOES NOT PROVIDE INFORMATION FOR A SITE SPECIFIC PROJECT; I. e. WHERE THE SITE CONDITIONS DEVIATE FROM THE P.E.D.
- (b) CONTRACTOR TO BE RESPONSIBLE FOR THE SELECTION, PURCHASE AND INSTALLATION INCLUDING LIFE SAFETY OF THIS PRODUCT, BASED ON THIS PRODUCT EVALUATION DOCUMENT, PROVIDED HE/SHE DOES NOT DEVIATE FROM THE CONDITIONS DETAILED ON THIS DOCUMENT. CONSTRUCTION SAFETY AT SITE IS THE CONTRACTOR'S RESPONSIBILITY.
- (c) ORIGINAL PRODUCT EVALUATION DOCUMENT WILL BE CONSIDERED INVALID IF ALTERED BY ANY MEANS.
- (d) SITE SPECIFIC PROJECTS SHALL BE PREPARED BY A FLORIDA REGISTERED ENGINEER OR ARCHITECT WHICH WILL BECOME THE ENGINEER OF RECORD (E.O.R.) FOR THE PROJECT AND WHO WILL BE RESPONSIBLE FOR THE PROPER USE OF THE P.E.D. ENGINEER OF RECORD, ACTING AS A DELEGATED ENGINEER TO THE P.E.D. ENGINEER, SHALL SUBMIT TO THIS LATTER THE SITE SPECIFIC DRAWINGS FOR REVIEW.
- (e) ORIGINAL P.E.D. SHALL BEAR THE DATE AND ORIGINAL SEAL AND SIGNATURE OF THE PROFESSIONAL ENGINEER OF RECORD THAT PREPARED IT.

THIS DRAWING SHALL ONLY BE USED TO
OBTAIN PERMITS IN THE STATE OF FLORIDA



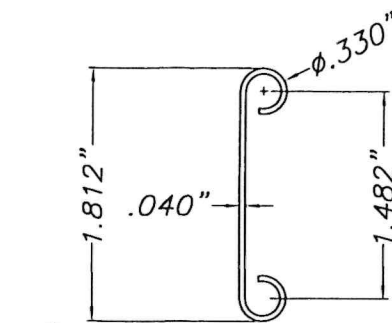
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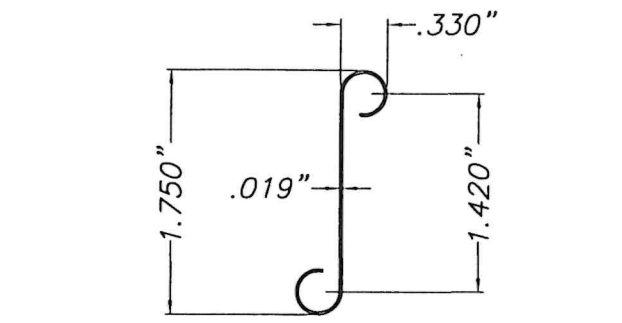
TILLIT TESTING & ENGINEERING COMPANY
6355 N.W. 36th St., Ste. 305, VIRGINIA GARDENS, FL 33166
Phone : (305)871-1530 . Fax : (305)871-1531
CA-0006719
WALTER A. TILLIT Jr. P.E.
FLORIDA Lic. # 44167

HINGED AND FOLDING BAHAMA SHUTTERS						Y.M. DRAWN BY:
RELIABLE SHUTTER COMPANY INC.						7/7/2023 DATE
180-B RICH STREET VENICE, FL 34292 PHONE: (941)485-5878 FAX: (941)484-7407						23-077
REV. No	DESCRIPTION	DATE	REV. No	DESCRIPTION	DATE	DRAWING No
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2	-	-	4	-	-	

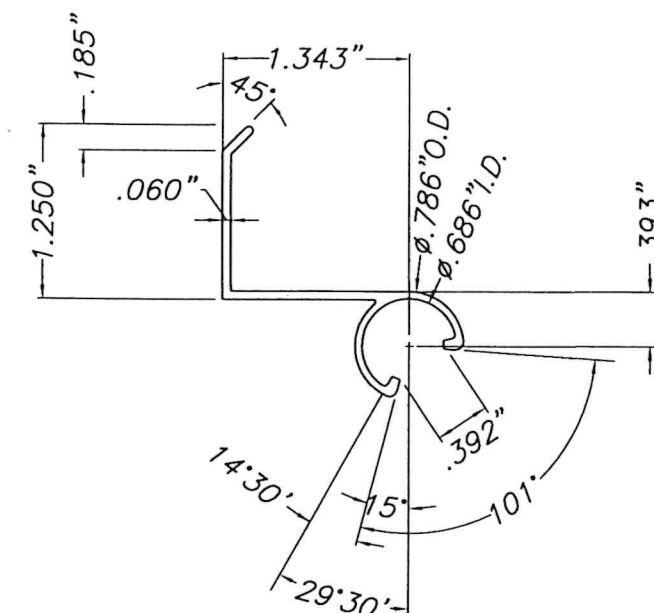
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FLORIDA BUILDING CODE (Non High Velocity Hurricane Zone)



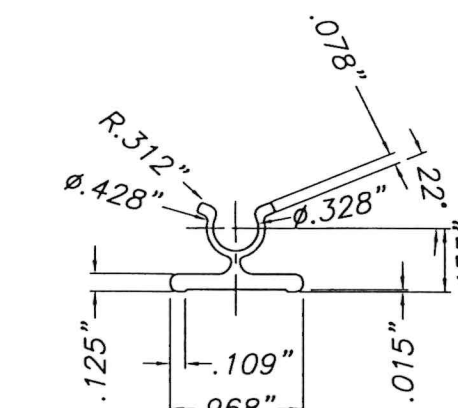
1 TYPE 1 SLAT
SCALE : 3/4" = 1"
6063-T5 ALUMINUM ALLOY



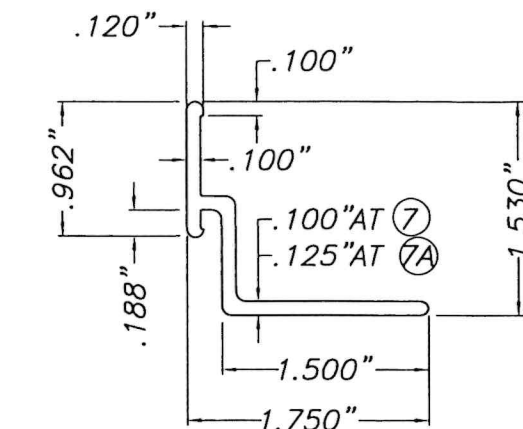
2 ALTERNATE TYPE 2 SLAT
SCALE : 3/4" = 1"
3004-H36 ALUMINUM ALLOY
ROLL FORM



3 AWNING RAIL
SCALE : 3/4" = 1"
6063-T6 ALUMINUM ALLOY

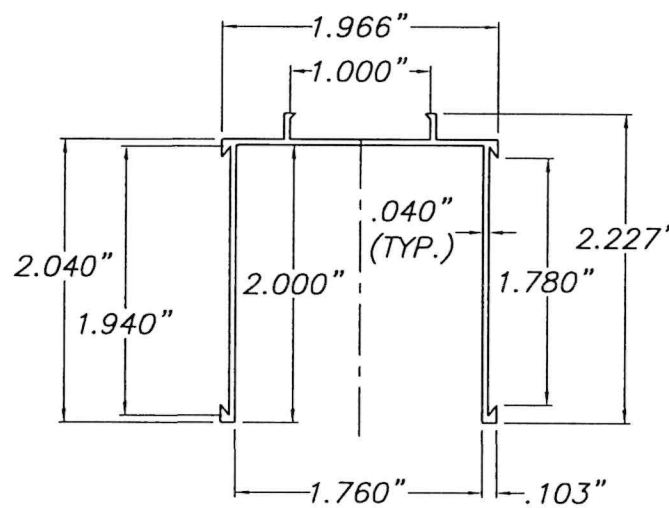


4 MALE HINGE
SCALE : 3/4" = 1"
6063-T5 ALUMINUM ALLOY

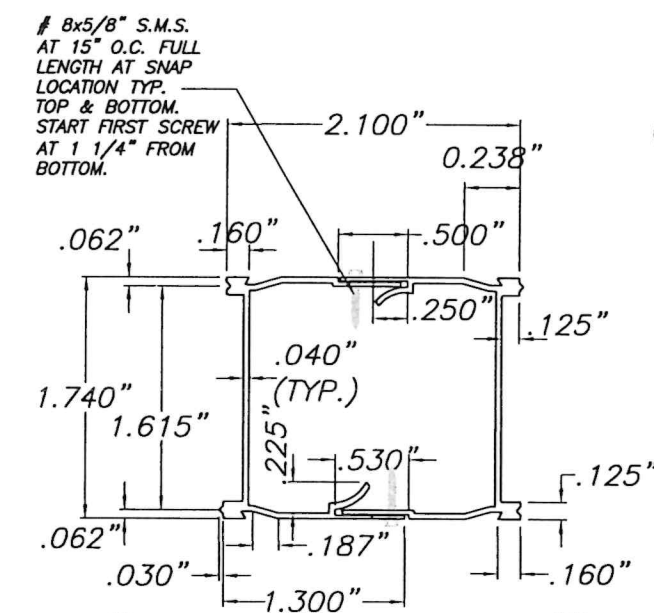


7 & 7A LOCK BRACKET
SCALE : 3/4" = 1"
6063-T6 ALUMINUM ALLOY

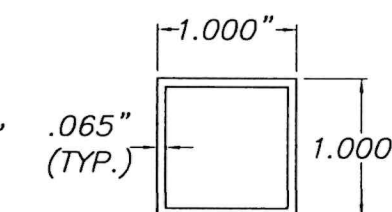
7 = CONTINUOUS
7A = 3" LONG AT END MULLIONS
= 3" LONG AT CENTER MULLIONS



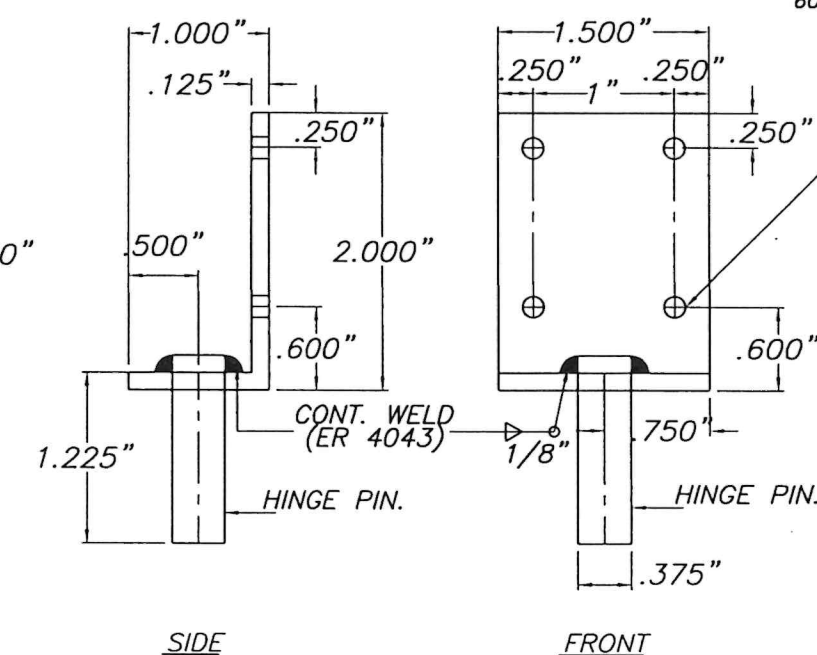
8 TOP @ BOTTOM CAP
SCALE : 3/4" = 1"
6063-T6 ALUMINUM ALLOY



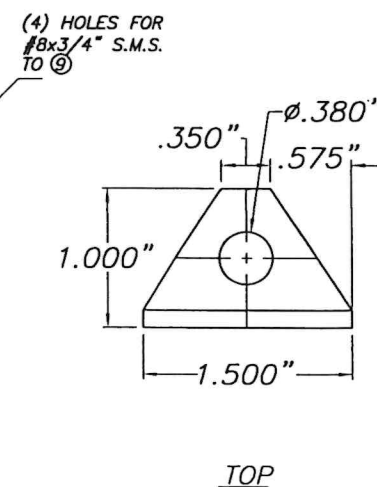
9 MULLION
SCALE : 3/4" = 1"
6063-T6 ALUMINUM ALLOY



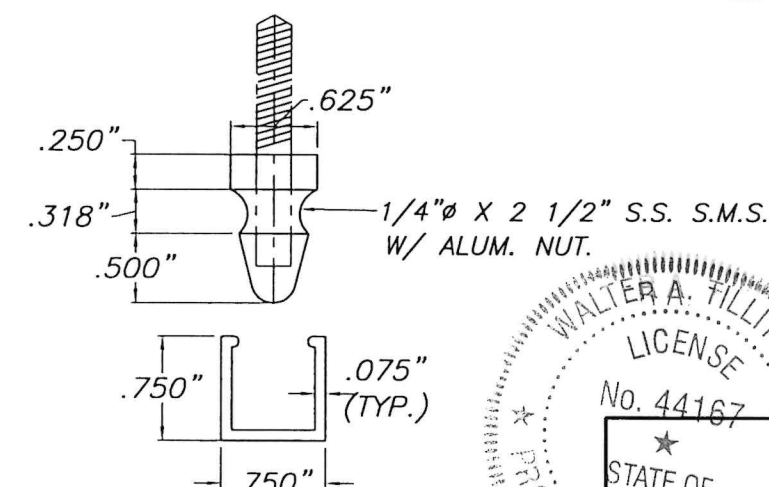
9A MULLION INSERT
SCALE : 3/4" = 1"
6063-T6 ALUMINUM ALLOY



11 ANGLE BRACKET HINGE
SCALE : 3/4" = 1"
6063-T6 ALUMINUM ALLOY



12 STRAP HINGE
SCALE : 3/4" = 1"
6063-T6 ALUMINUM ALLOY
1" LONG



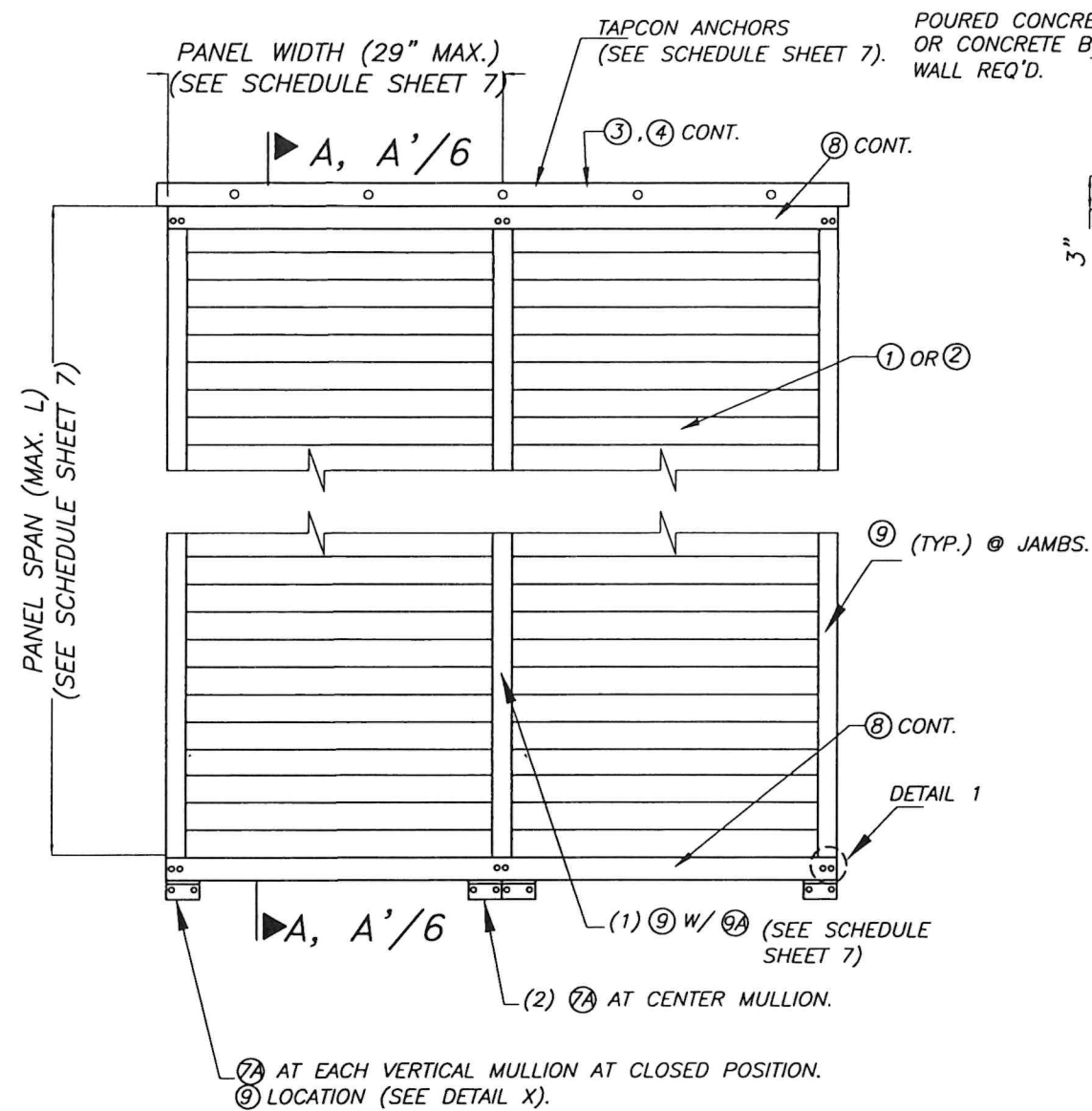
13 HOLD BACK LATH
SCALE : 3/4" = 1"
6063-T6 ALUMINUM ALLOY
1" LONG

WALTER A. TILLIT JR.
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PROFESSIONAL ENGINEER
P.E. SEAL/SIGNATURE/DATE

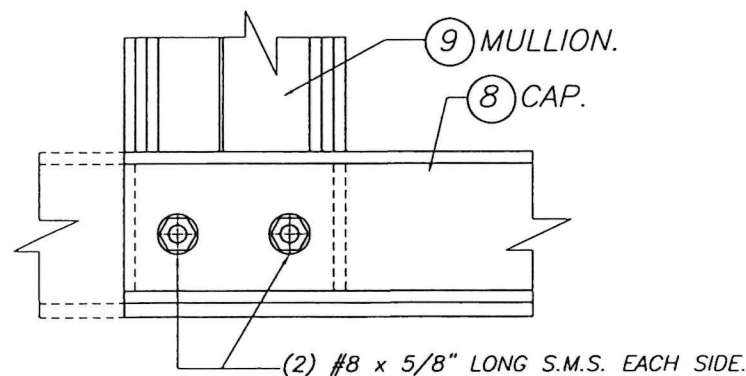
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WALTER A. TILLIT Jr., P.E.
FLORIDA Lic. # 44167

HINGED AND FOLDING BAHAMA SHUTTERS					
RELIABLE SHUTTER COMPANY INC.					Y.M. DRAWN BY:
180-B RICH STREET VENICE, FL 34292 PHONE: (941)485-5878 FAX: (941)484-7407					7/7/2023 DATE
REV. No. DESCRIPTION DATE REV. No. DESCRIPTION DATE					23-077 DRAWING N
1	OLD 20-192	7/7/2023	3	-	-
2	-	-	4	-	-
					SHEET 2 OF

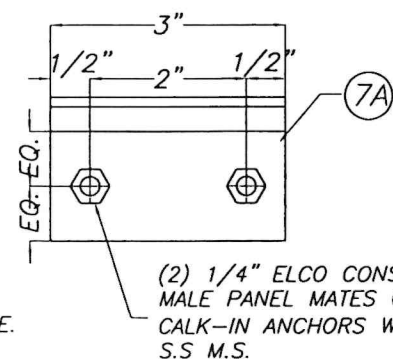
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FLORIDA BUILDING CODE (Non High Velocity Hurricane Zone)



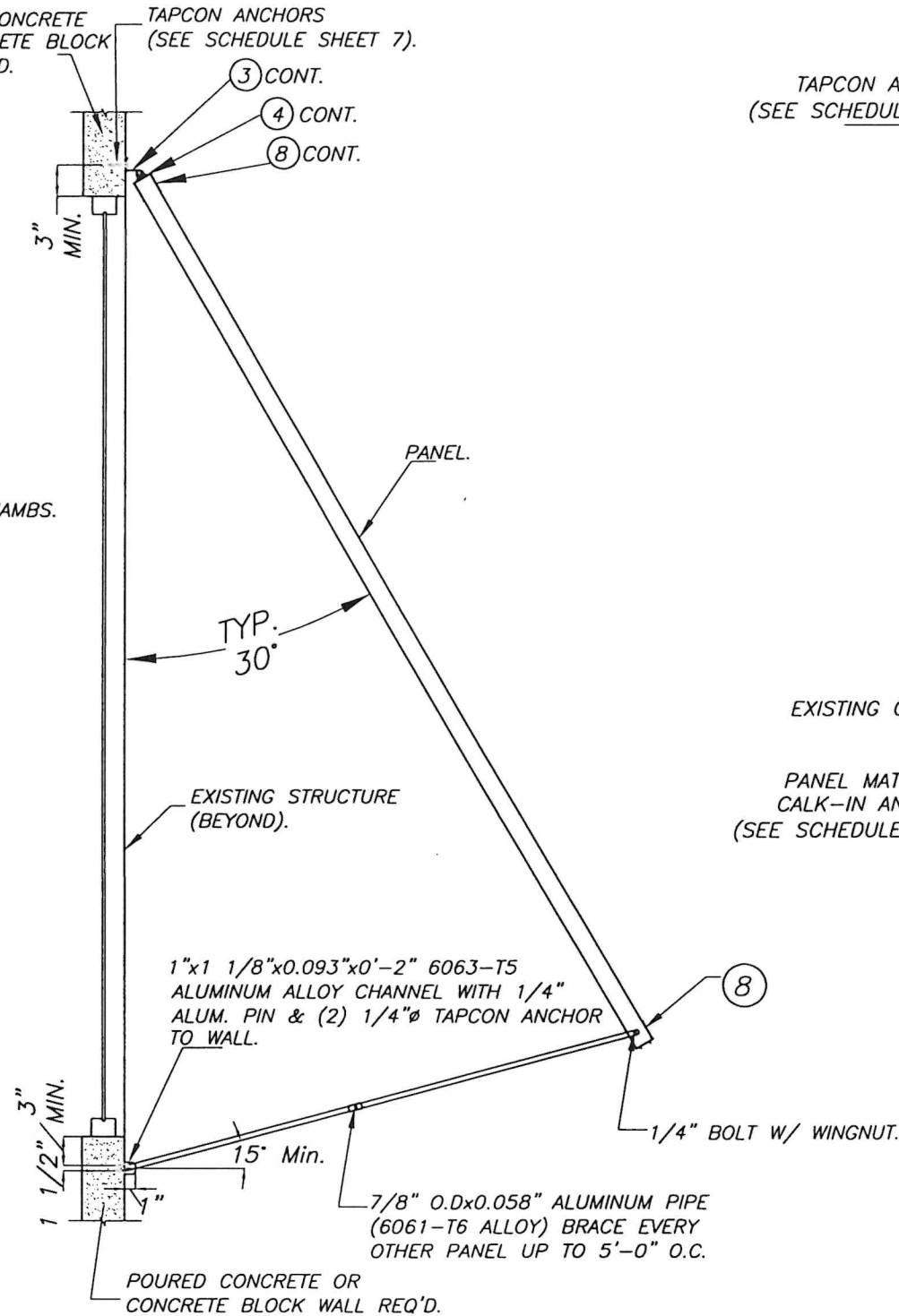
ELEVATION
SCALE= 1/2"=1'-0"



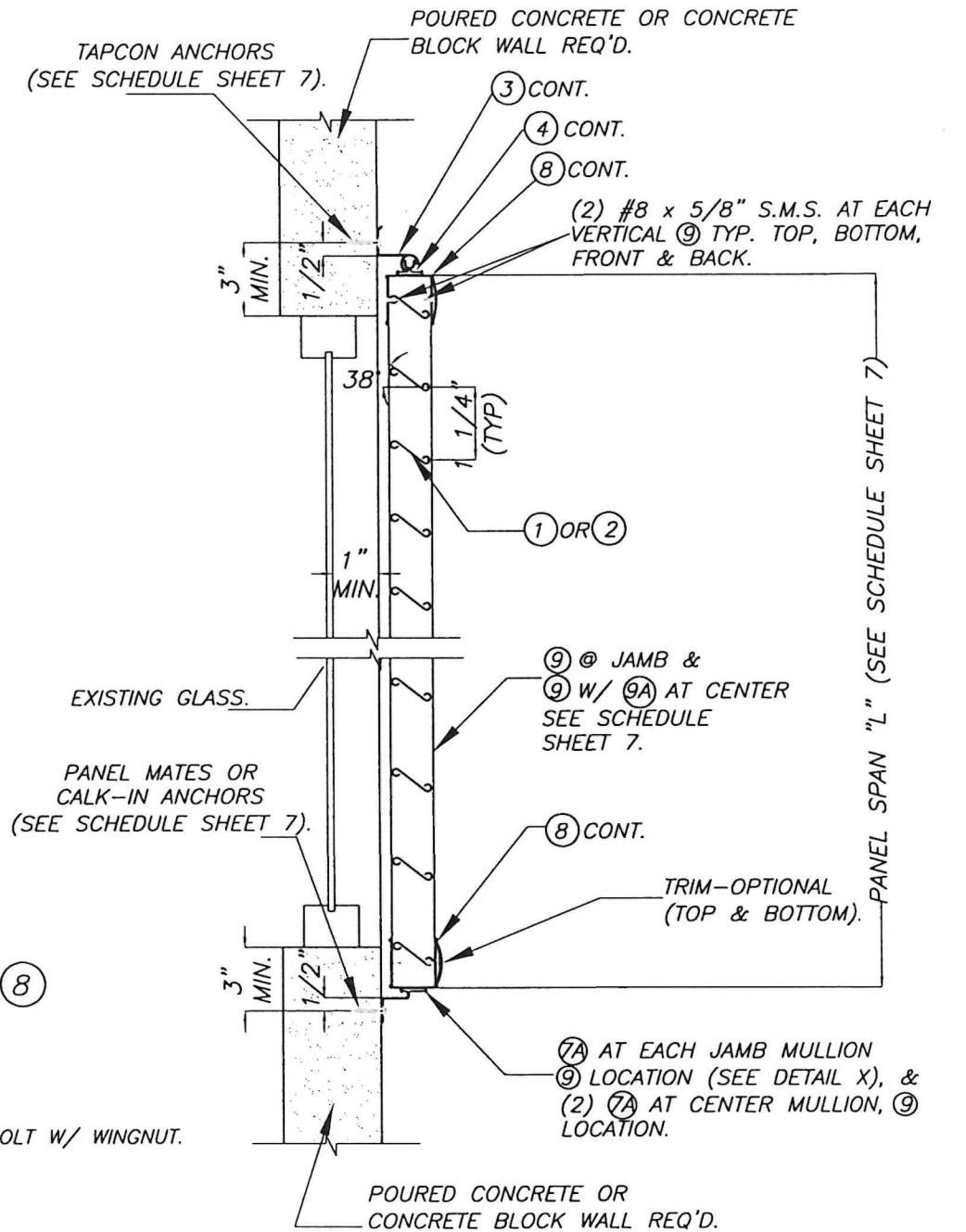
DETAIL 1
SCALE= N.T.S.



DETAIL X ELEVATION
SCALE= N.T.S.

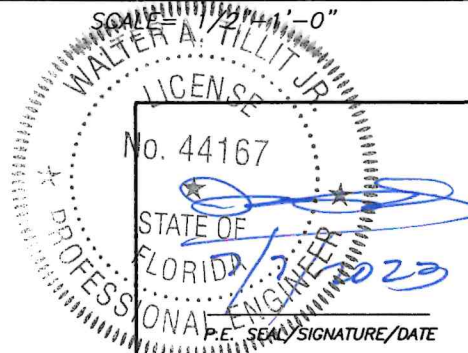


SIDE ELEVATION. OPEN POSITION.
(UP TO 74 mph. WIND SPEED).



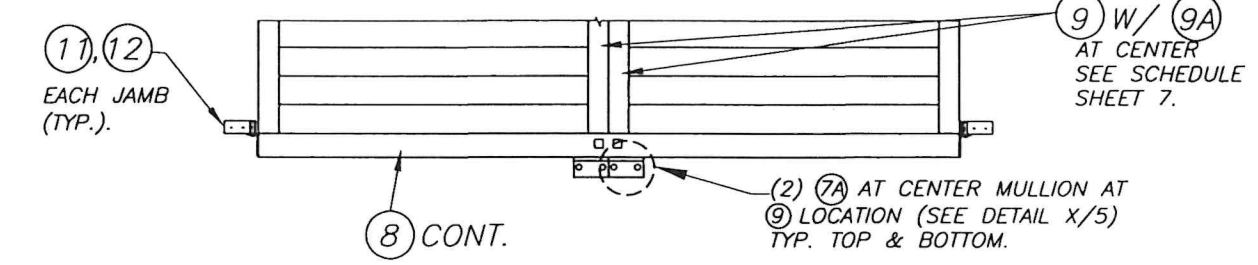
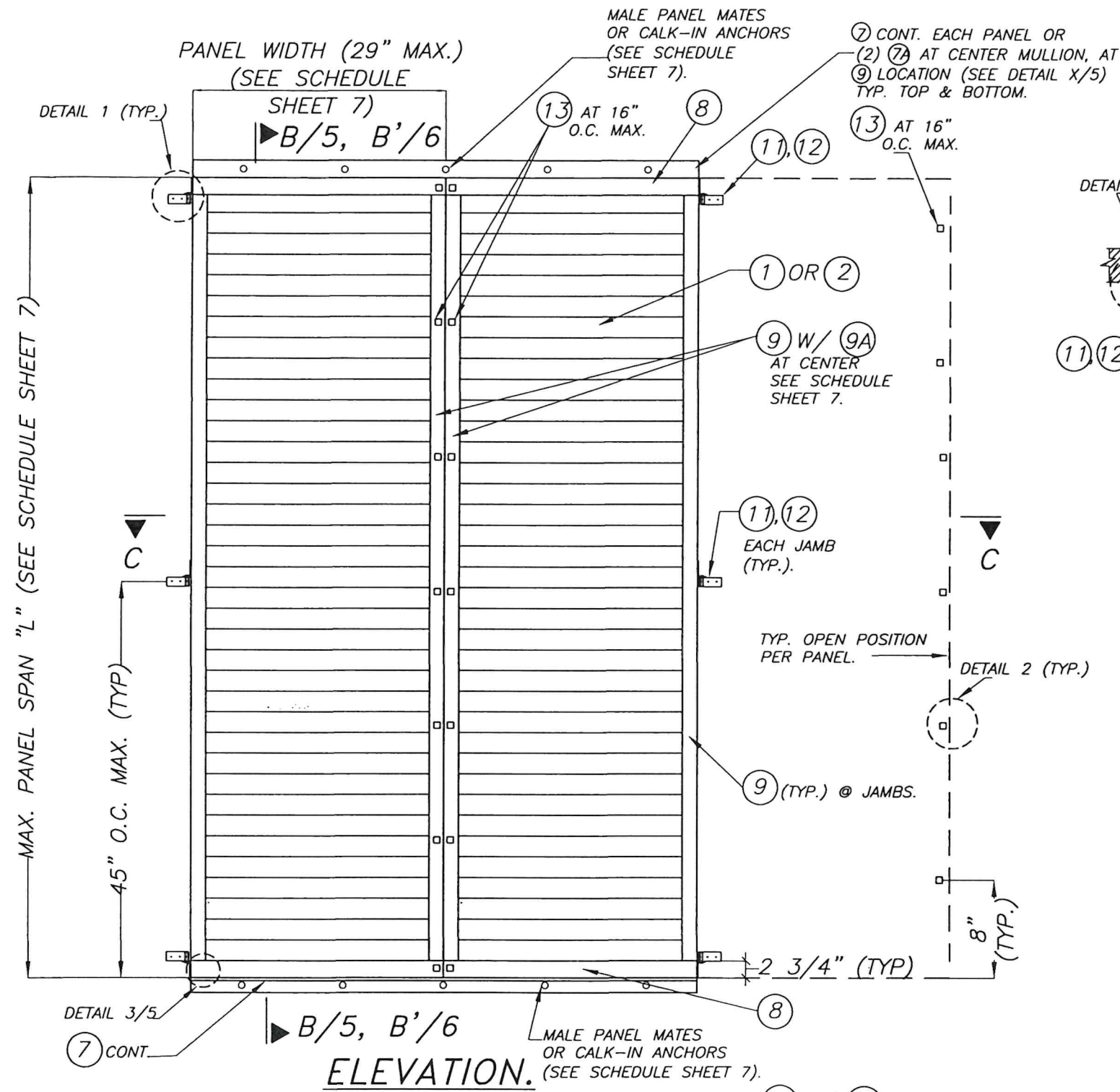
SECTION A-A (CLOSED POSITION).
SCALE= N.T.S.

(Non WIND BORNE DEBRIS REGIONS)
FLORIDA BUILDING CODE (Non High Velocity Hurricane Zone)

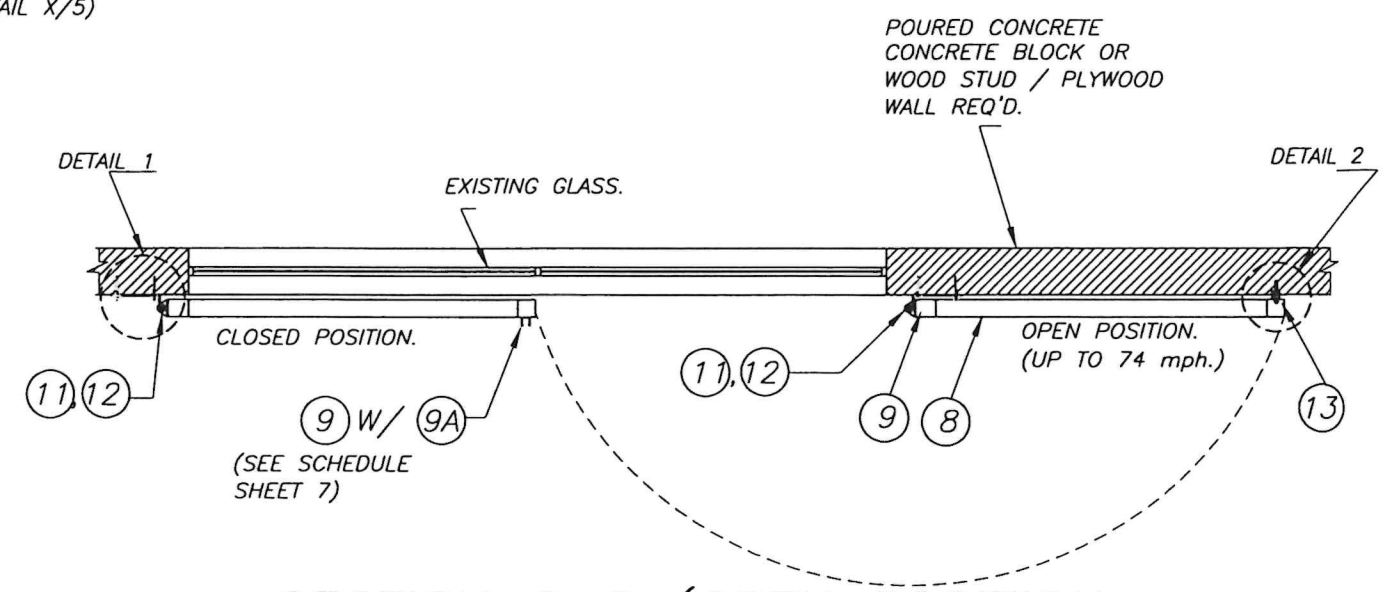


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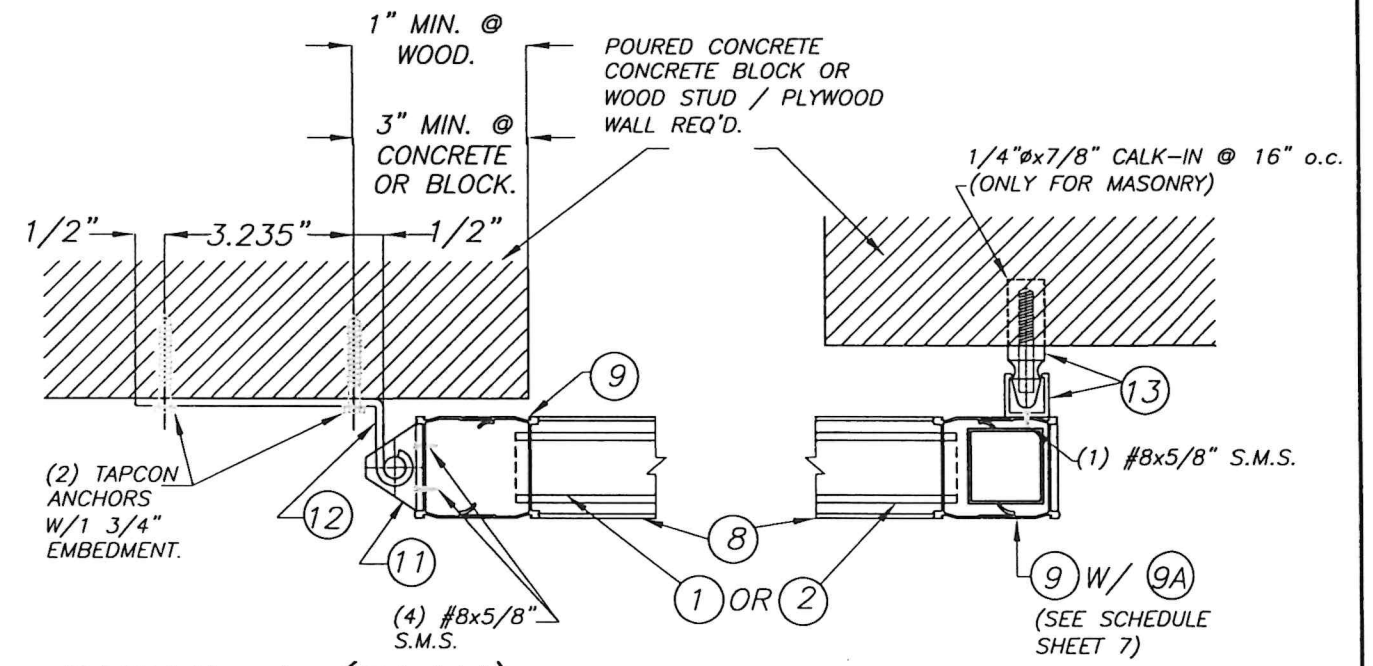
HINGED BAHAMA SHUTTER						Y.M.
RELIABLE SHUTTER COMPANY INC.						DRAWN BY:
180-B RICH STREET VENICE, FL 34292 PHONE: (941)485-5878 FAX: (941)484-7407						7/7/2023 DATE
						23-077
						DRAWING No
REV. No	DESCRIPTION	DATE	REV. No	DESCRIPTION	DATE	SHEET 3 OF 7
1	OLD 20-102	7/7/2023	3	-	-	
2	-	-	4	-	-	



ALTERNATE ELEVATION (CLOSED POSITION)
SIMILAR APPLICABLE TO TOP.
SCALE= 3/4"-1'-0"



SECTION C-C (OPEN POSITION, UP TO 74 mph. WIND SPEED).
SCALE= 3/4"-1'-0"

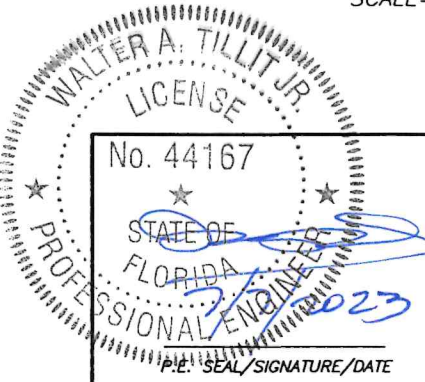


DETAIL 1 (PLAN).
SCALE= N.T.S.

DETAIL 2 (PLAN)
SCALE= N.T.S.

(Non WIND BORNE DEBRIS REGIONS)

FLORIDA BUILDING CODE (Non High Velocity Hurricane Zone)



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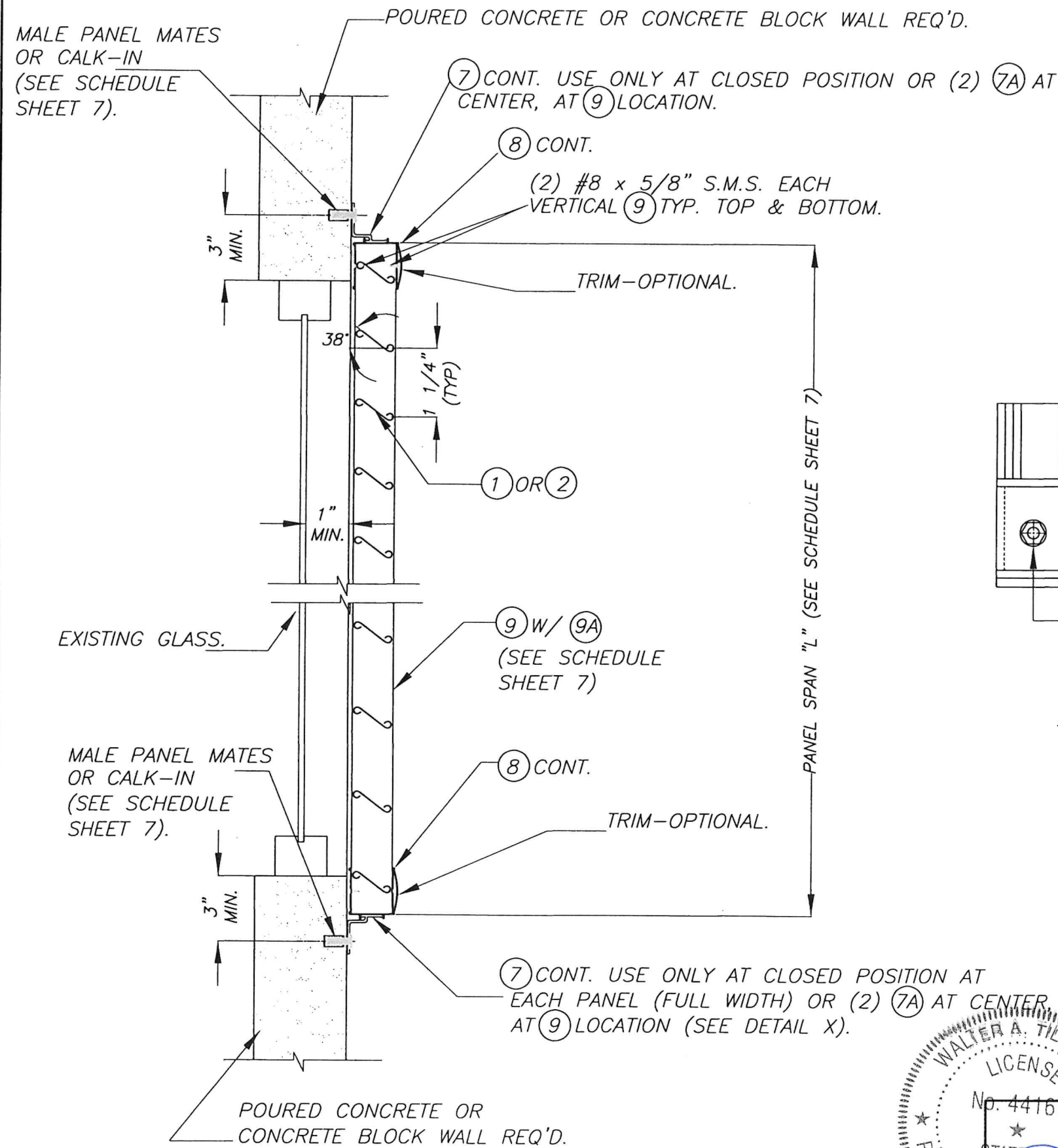
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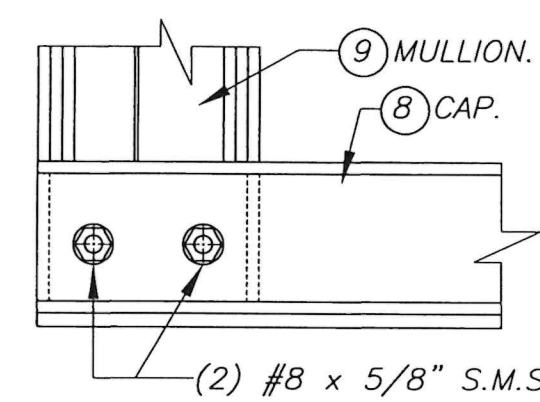
FOLDING BAHAMA SHUTTER
RELIABLE SHUTTER COMPANY INC.
180-B RICH STREET
VENICE, FL 34292
PHONE: (941)485-5878
FAX: (941)484-7407

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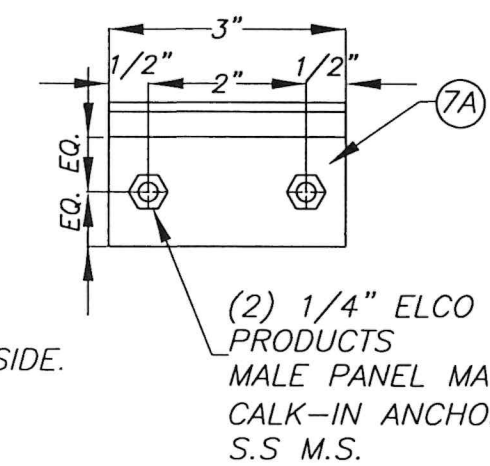
Y.M.
DRAWN BY:
7/7/2023
DATE
23-077
DRAWING No
SHEET 4 OF 7



SECTION B-B (CLOSED POSITION).
SCALE= N.T.S.



DETAIL 3
SCALE= N.T.S.



DETAIL X ELEVATION
SCALE= N.T.S.

WALTER A. TILLIT JR.
LICENSE
No. 44167
STATE OF FLORIDA
PROFESSIONAL ENGINEER
P.E. SEAL/SIGNATURE/DATE

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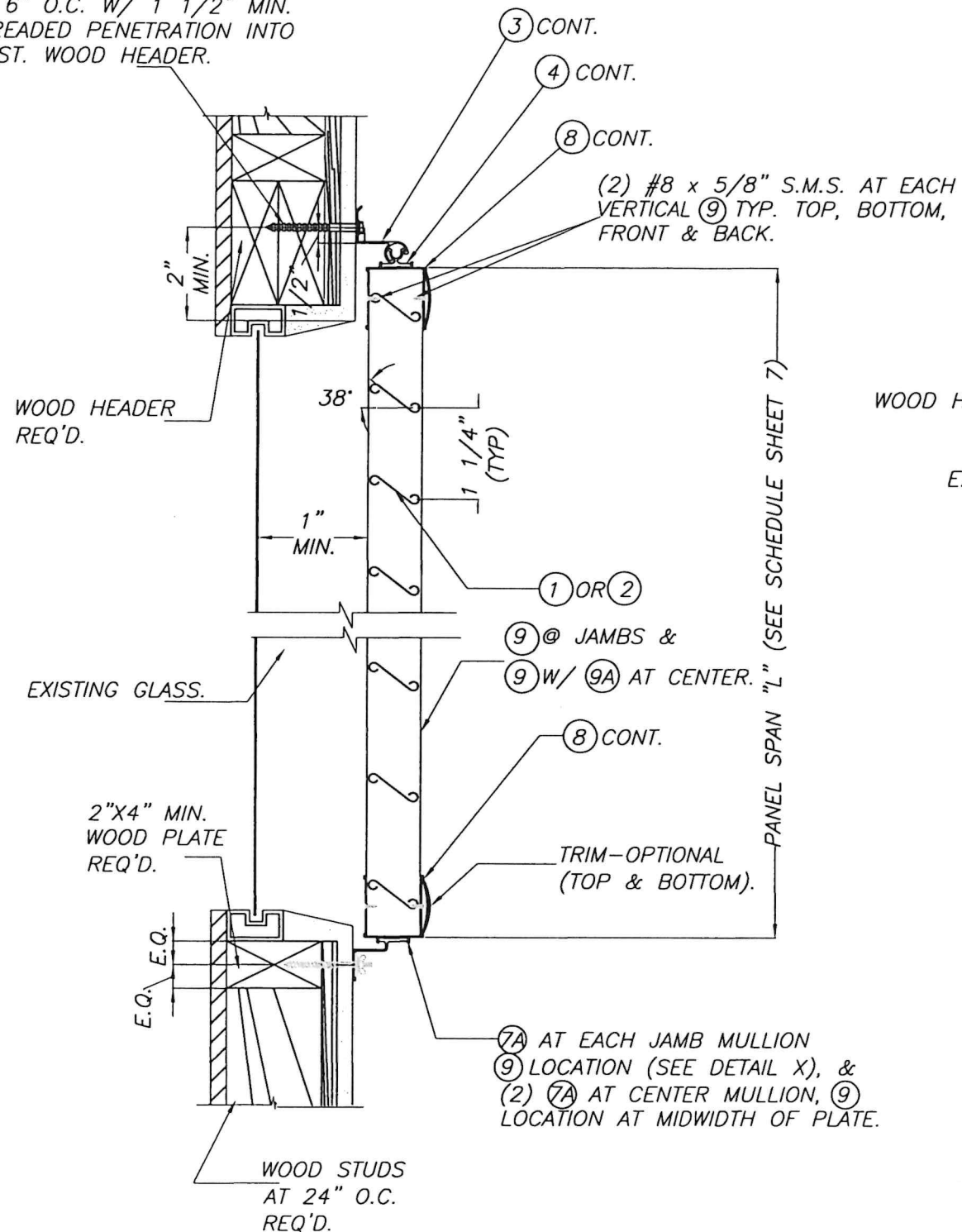
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FLORIDA BUILDING CODE (Non High Velocity Hurricane Zone)

FOLDING BAHAMA SHUTTER
RELIABLE SHUTTER COMPANY INC.
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PHONE: (941)485-5878
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REV. No	DESCRIPTION	DATE	REV. No	DESCRIPTION	DATE
1	OLD 20-102	7/7/2023	3	-	-
2	-	-	4	-	-

Y.M.
DRAWN BY:
7/7/2023
DATE
23-077
DRAWING No
SHEET 5 OF 7

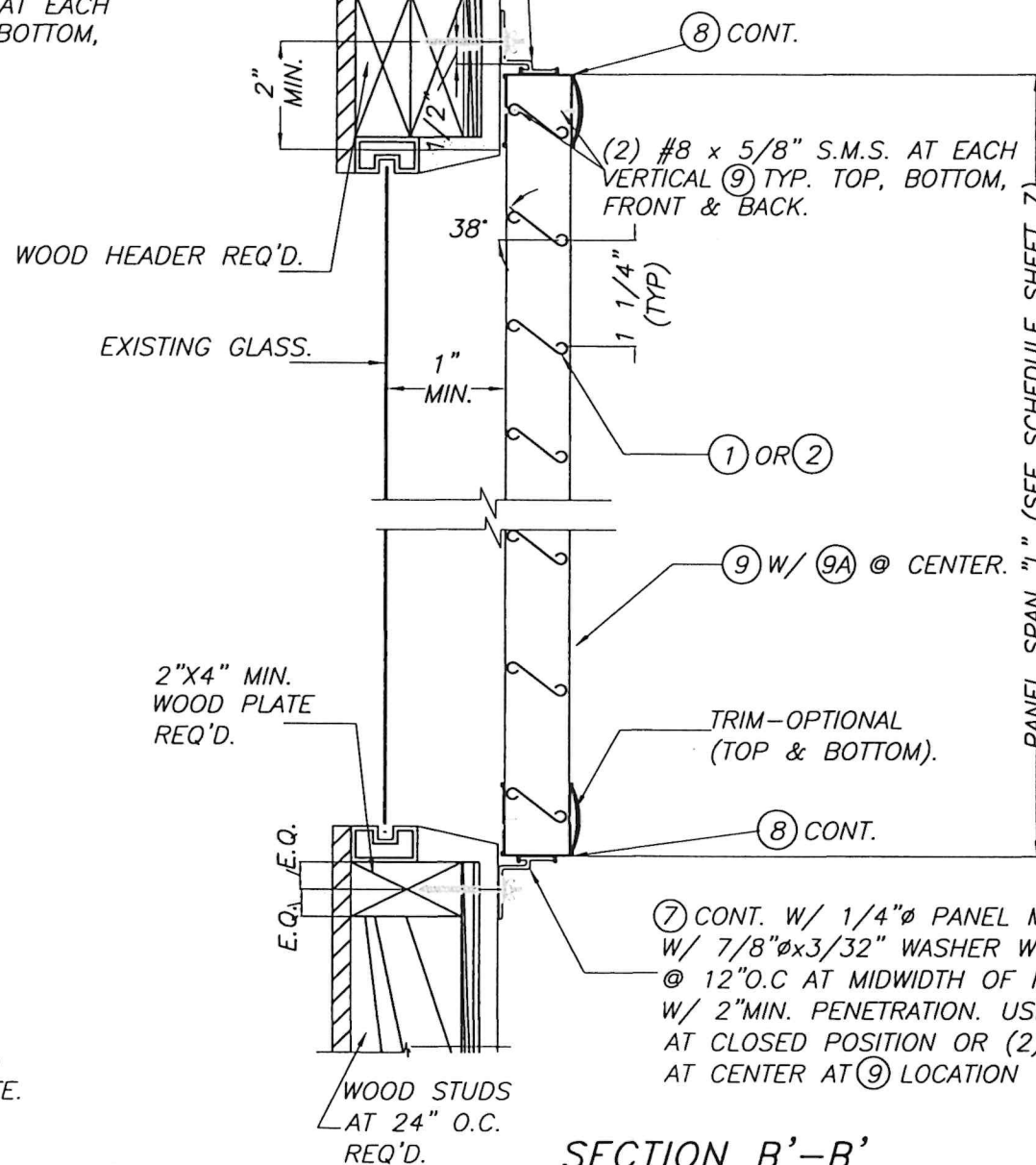
1/4"Ø LONG TAPCON
AT 6" O.C. W/ 1 1/2" MIN.
THREADED PENETRATION INTO
EXIST. WOOD HEADER.



SECTION A'-A'
WALL MOUNTING INSTALLATION
FOR HINGED BAHAMA SHUTTER
(CLOSED POSITION)
SCALE= N.T.S.

INSTALLATION DETAILS INTO WOOD FRAME BUILDINGS.

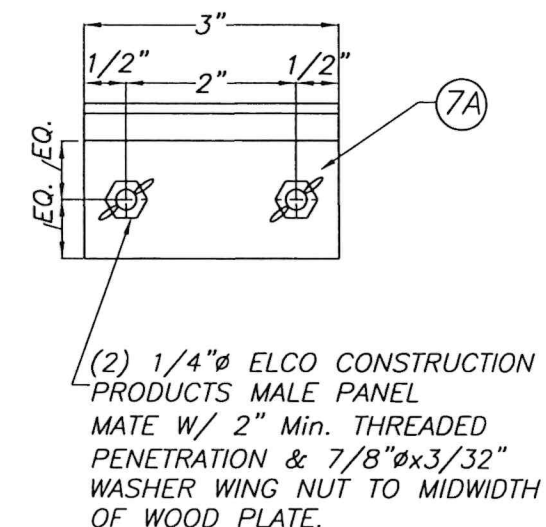
⑦ CONT. W/ 1/4"Ø PANEL MATES
W/ 7/8"Øx3/32" WASHER WING NUTS
@ 12"O.C TO HEADER W/ 2" MIN. THREADED
PENETRATION. USE ONLY AT CLOSED
POSITION OR (2) ⑦A AT CENTER
AT ⑨ LOCATION (SEE DETAIL X).



SECTION B'-B'
WALL MOUNTING INSTALLATION
FOR FOLDING BAHAMA SHUTTER
(CLOSED POSITION)
SCALE= N.T.S

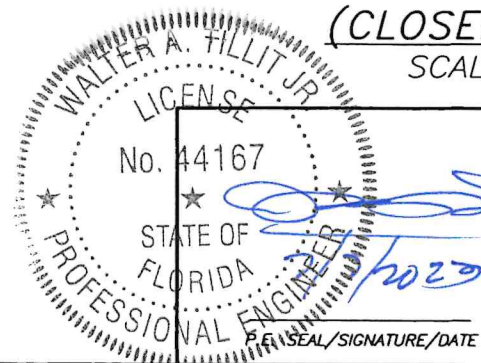
NOTES:

1. INSTALLATIONS ARE ONLY VALID FOR A.S.D. DESIGN PRESSURE RATING AS PER SCHEDULE ON SHEET 7.
2. FOR NEW WOOD FRAME CONSTRUCTION: WOOD MEMBERS TO BE SOUTHERN PINE # 2, W/ SPECIFIC DENSITY OF 0.55 OR EQUAL.



DETAIL X ELEVATION
SCALE= N.T.S.

(Non WIND BORNE DEBRIS REGIONS)
FLORIDA BUILDING CODE (Non High Velocity Hurricane Zone)



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180-B RICH STREET VENICE, FL 34292 PHONE: (941)485-5878 FAX: (941)484-7407						23-077
REV. No	DESCRIPTION	DATE	REV. No	DESCRIPTION	DATE	DRAWING No
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2	-	-	4	-	-	

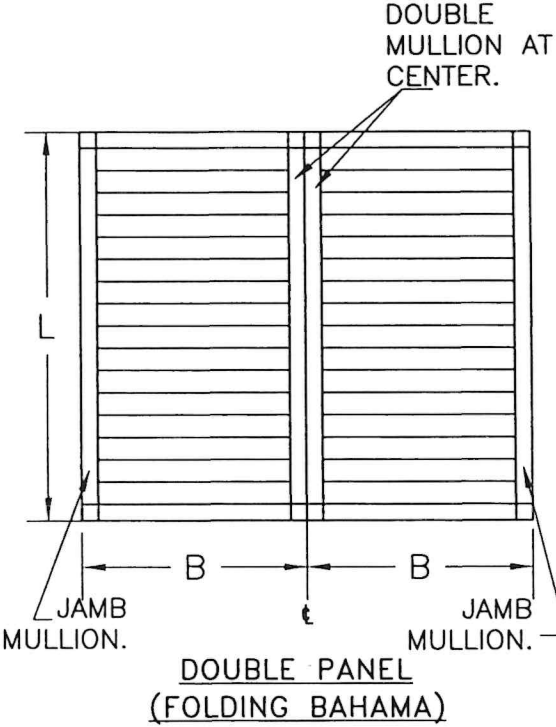
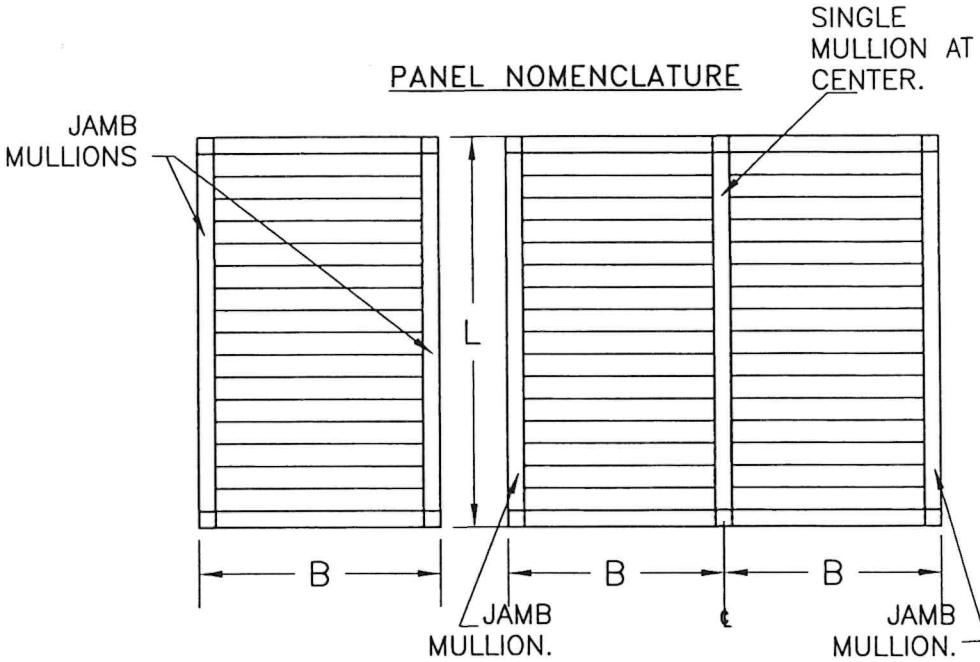
MAXIMUM PANEL SPAN "L" (INCHES) SCHEDULE FOR NON HIGH VELOCITY HURRICANE ZONES AND NON WIND-BORNE DEBRIS REGIONS INSTALLATIONS FOR A GIVEN A.S.D. DESIGN PRESSURE RATING AND VALID FOR HINGED & FOLDING BAHAMA SHUTTERS.

MAXIMUM A.S.D. DESIGN PRESSURE RATING (p.s.f.)	SINGLE PANEL (HINGED BAHAMA)	DOUBLE PANEL		
		(HINGED BAHAMA)	(FOLDING BAHAMA)	
	WITH JAMB MULLION⑨ W/O INSERT⑨A	WITH JAMB⑨W/ NO INSERT AND SINGLE MULLION ⑨AT CENTER W/ INSERT⑨A	WITH JAMB⑨W/ NO INSERT AND DOUBLE MULLION ⑨AT CENTER W/ INSERT⑨A EACH.	
	MAXIMUM PANEL WIDTH "B"	MAXIMUM PANEL WIDTH "B".	MAXIMUM PANEL WIDTH "B".	
	29" (HINGED BAHAMA)	29" (HINGED BAHAMA)	24" (FOLDING BAHAMA)	29" (FOLDING BAHAMA)
+42, -42	80"	80"	90"	82"
+49, -49	75"	75"	82"	82"

* JAMB MULLIONS AT HINGED AND FOLDING BAHAMA SHUTTERS NEED NOT BE REINFORCED WITH INSERT ⑨A HOWEVER CENTER MULLIONS AT HINGED AND FOLDING BAHAMA SHUTTERS MUST BE ALWAYS REINFORCED W/ INSERT ⑨A

MAXIMUM ANCHOR SPACING SCHEDULE AT CONTINUOUS TOP TRACK ③ AT HINGED BAHAMA SHUTTER, AT CONTINUOUS TOP TRACK ⑦ AT FOLDING BAHAMA SHUTTERS AND AT CONTINUOUS BOTTOM TRACK ⑦ AT FOLDING BAHAMA SHUTTERS AT POURED CONCRETE OR CONCRETE BLOCK WALLS FOR NON HIGH VELOCITY HURRICANE ZONES AND NON WIND-BORNE DEBRIS REGIONS INSTALLATIONS.* FOR A GIVEN A.S.D. DESIGN PRESSURE RATING

MAXIMUM A.S.D. DESIGN PRESSURE RATING (p.s.f.)	WALL MOUNTING INSTALLATION AT TOP OR BOTTOM. TO POURED CONCRETE	WALL MOUNTING INSTALLATION AT TOP OR BOTTOM. TO CONCRETE BLOCK WALL
+42, -42	12"	10"
+49, -49	12"	10"



* SEE SHEET 6 FOR ANCHORS SPECS/ SPACING FOR WOOD INSTALLATIONS.



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TILTECO INC.

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WALTER A. TILLIT Jr. P.E.
FLORIDA Lic. # 44167

(Non WIND BORNE DEBRIS REGIONS)
FLORIDA BUILDING CODE (Non High Velocity Hurricane Zone)

HINGED AND FOLDING BAHAMA SHUTTERS

Y.M.
DRAWN BY:

7/7/2023
DATE

23-077

DRAWING No

REV. No	DESCRIPTION	DATE	REV. No	DESCRIPTION	DATE
1	OLD 20-102	7/7/2023	3	-	-
2	-	-	4	-	-

SHEET 7 OF 7